

**IN THE SPECIFICATION:**

Change the title to read: --METHOD OF USING AN IMPACT MACHINE--.

Page 1, between lines 1 and 2, insert: --BACKGROUND OF THE INVENTION--;

between lines 24 and 25, insert: --SUMMARY OF THE INVENTION--.

Page 3, delete lines 22 and 23;

between lines 23 and 24, insert: --BRIEF DESCRIPTION OF THE DRAWINGS--.

Page 4, between lines 13 and 14, insert: --DESCRIPTION OF THE PREFERRED EMBODIMENTS--.